

Date: Monday, 02/06/2008 4:32:18 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: MIRROR BRACKET		
Job Number	: 39636A01					
Estimate Number	: 10143					
P.O. Number	:			Part Number	: D20135	
This Issue	: 02/06/2008		S.O. No. :	Drawing Number	: D2013 REV C	
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	: / /		Type	Drawing Revision	: C	
Previous Run	: 36919A			Material	:	
Written By	:			Due Date	: 10/06/2008	
Checked & Approved By	: <u>STUP 08.6.02</u>			Qty:	5 Um: Each	
Comment	: Est Rev:A New Issue 05-11-01 JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M304TR0750W049	304 RD Tube .750 x .049W	
		Comment: Qty.: 1.8165 f(s)/Unit Total : 9.0825 f(s) Material: 3/4 O.D. x .049" wall, 304/316 SS Seamless Tubing (M304TR0.750W.049) Batch: <u>M107688</u>	<u>SB 08/06/23</u> ⑤
2.0	BRAKE NC	NC BRAKE	
		Comment: NC BRAKE	<u>SB 08/06/23</u> ⑤
		1-Punch as per template D2013-T5 and Dwg D2013	<u>SB 08/07/07</u> ⑥
		2-Flatten ends of D2013-5 tube as per Dwg D2013 using DT8545	<u>FF 08-08-01</u> ⑤
		3-Bend (1) tube as per Dwg D2013 using Jig DT8201 identify as D2013-5.	<u>SB 08/07/07</u> ⑤
		4-Deburr as required	<u>SB 08/08/05</u> ⑤
3.0	QC5	INSPECT WORK TO CURRENT STEP	
		Comment: INSPECT WORK TO CURRENT STEP	<u>SB 08/08/05 (X5)</u>
4.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1	<u>CARL P-08-08-05</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 02/06/2008 4:32:18 PM

User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MIRROR BRACKET

Job Number: 39636A01

Part Number: D20135

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

5.0	QC21	FINAL INSPECTION/W/O RELEASE
-----	------	------------------------------



(5)

Comment: FINAL INSPECTION/W/O RELEASE

2008/05/08

Job Completion



UMF 08-08-05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

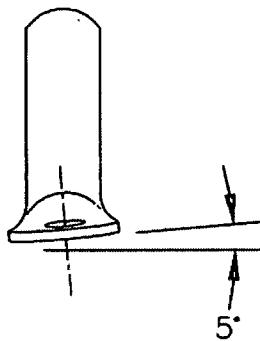
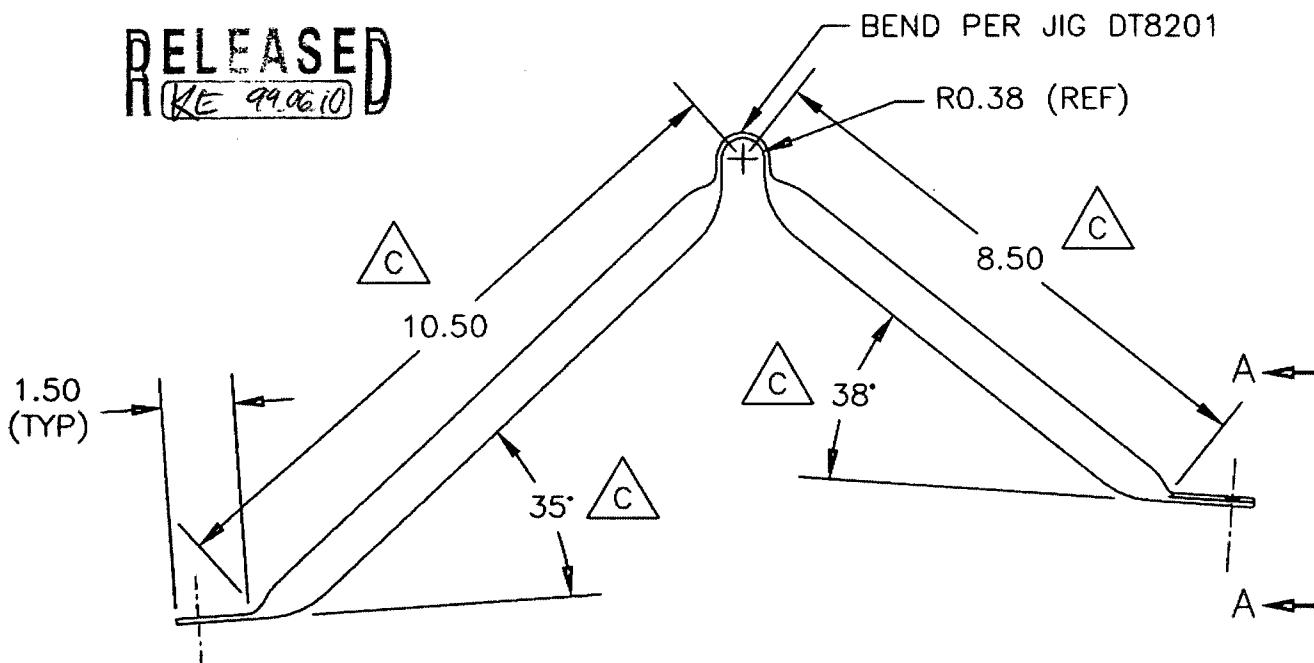
NOTE: Date & initial all entries

RELEASED
(KE 99.06.10)

DART

COPY
RIGHT
RESERVED

DESIGN JB.	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA REV. C
CHECKED KE	APPROVED JS	DRAWING NO. D2013
DATE 99.06.07	TITLE MIRROR BRACKET	SCALE NTS
A	90.10.22	NEW ISSUE
B	94.06.15	REDRAWN
C	99.06.07	REDRAWN, CHANGE OF DIMENSIONS



CUT LENGTH: 23.25 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,
0.750 OD x 0.049 WALL

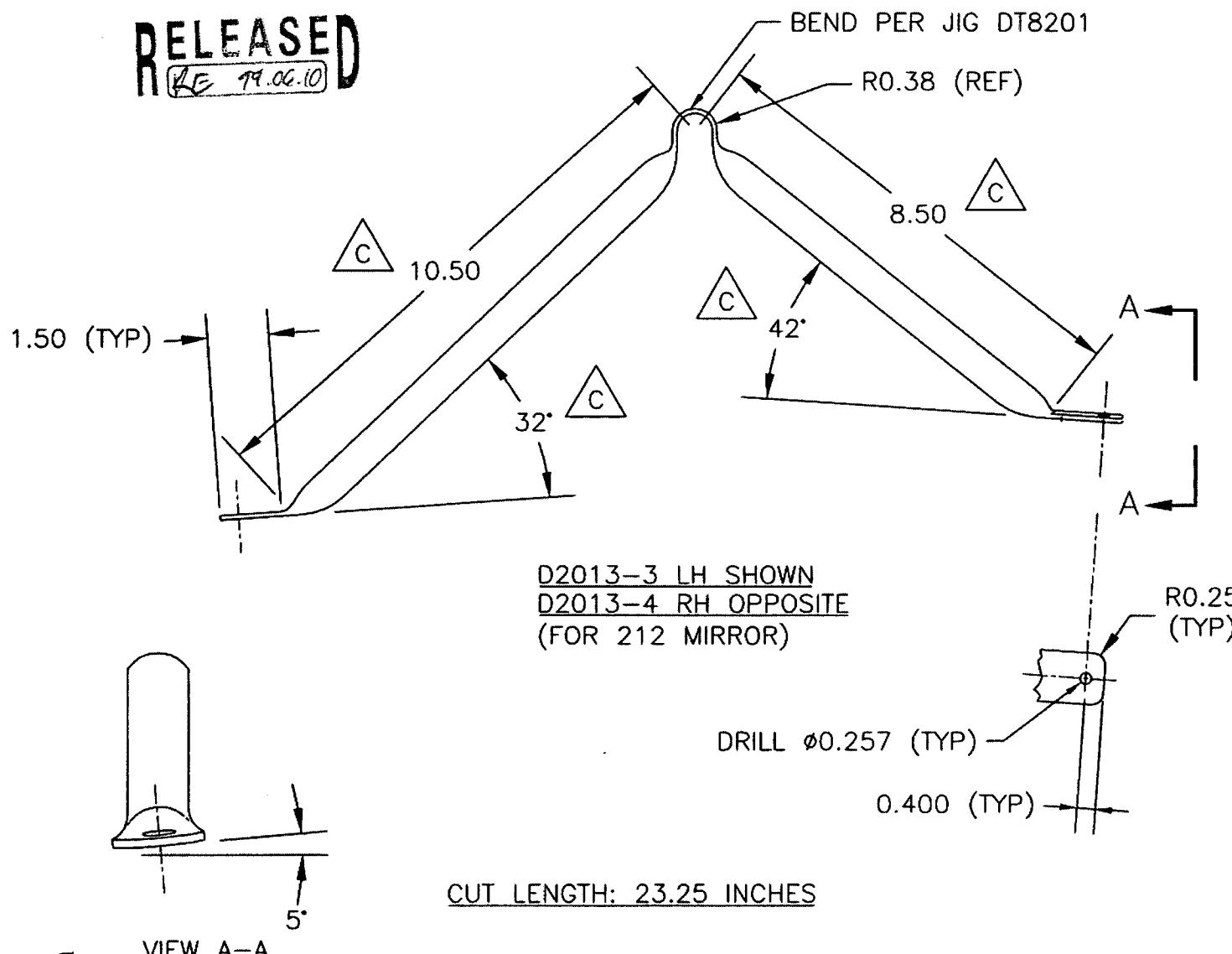
VIEW A-A
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 316310

RELEASED
KE 99.06.10

DART

DO COPY
SHEET 1 OF 3

DESIGN JB	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED KE	APPROVED J	DRAWING NO. D2013
DATE 99.06.07	TITLE MIRROR BRACKET	REV. C SHEET 2 OF 3 SCALE N/A



RELEASED
(RE 99.06.10)

DART

COPY ISSUED
RE

DESIGN JB	DRAWN BY R.F.	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED RE	APPROVED R.F.	DRAWING NO. D2013
DATE 99.06.07	TIME MIRROR BRACKET	REV. C SHEET 3 OF 3 SCALE NTR

